

TM 1-1520-237-23&P, TM 1-1520-246-23&P, and TM 1-1520-280-23&P

The following Work Packages (WP) were changed to increase the 360-hour stabilator actuator lube requirements to 480-hours. These changes are to be posted in **iads** IAW GEN-20-AMAM-04 (Posting Electronic Changes) and will be published in the next manual release.

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“WP XXXX LUBRICATE STABILATOR ACTUATOR ASSEMBLY”**Every 480 Hours**

1. Remove stabilator actuator assembly (WP XXXX).
2. Fully extend both output shafts (WP XXXX).
3. Wipe exposed portion of shafts with machinery wiping towel, (WP XXXX, Item XXX), dampened with petroleum base hydraulic fluid, (WP XXXX, Item XXX).
4. Install stabilator actuator assembly (WP XXXX).

The LCF will be updated and in MCDS and posted during the next ACN data pull.

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TM 1-1520-237-23&P and TM 1-1520-246-23&P

The following Work Packages (WP) are being changed adding “wet install” of bolts to the components listed. These changes are to be posted in **iads** IAW GEN-20-AMAM-04 (Posting Electronic Changes) and will be published in the next manual release.

- TM1-1520-237-23 WP 1420 **Yaw Boost Servo** under **INSTALL**: Add WARNING for sealing compound (WP 3811, Item 417).
- TM1-1520-237-23 WP 1420 **Yaw Boost Servo** under **INSTALL**, replace Step 8 with: Attach yaw boost servo to manifold and baseplate. Using sealing compound (WP 3811, Item 417) wet install bolts and washers. **TORQUE BOLTS TO 176 - 194 INCH-POUNDS**. Using nonelectrical wire (WP 3811, Item 561) lockwire bolts. Apply torque stripe (Figure 1, Sheet 1).
- TM1-1520-237-23 WP 1393 **Collective Boost Assembly** under **INSTALL**: Add WARNING for sealing compound (WP 3811, Item 417).
- TM1-1520-237-23 WP 1393 **Collective Boost Assembly** under **INSTALL**, replace Step 8 with: Attach collective boost assembly to manifold and baseplate. Using sealing compound (WP 3811, Item 417) wet install bolts and washers. **TORQUE BOLTS TO 176 - 194 INCH-POUNDS**. Using nonelectrical wire (WP 3811, Item 561) lockwire bolts. Apply torque stripe (Figure 1, Sheet 1).